



Intelligence  
you can trust



**Linecrew  
Training**

# The Internal Fault Detector (IFD™)

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- Overview
- Training video
- How it works
- New line crew practices

# Overview :: 2 functions

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1. Internal arcing fault detection  
...flag comes out when internal fault has occurred



2. Pressure relief valve  
...pull the ring to operate manually



# Training video

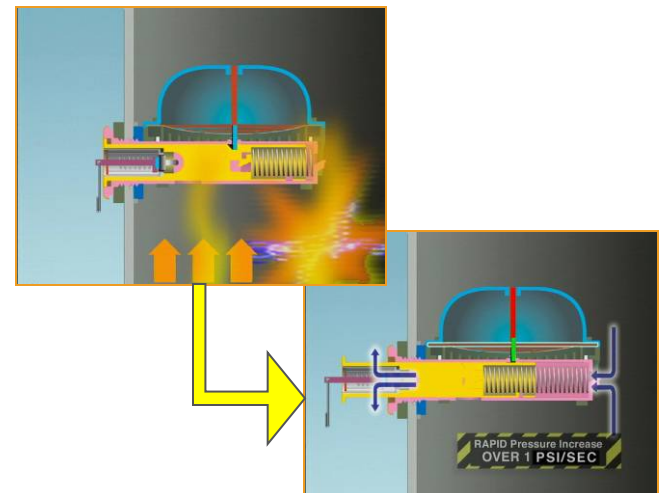
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- ~ 5 minutes

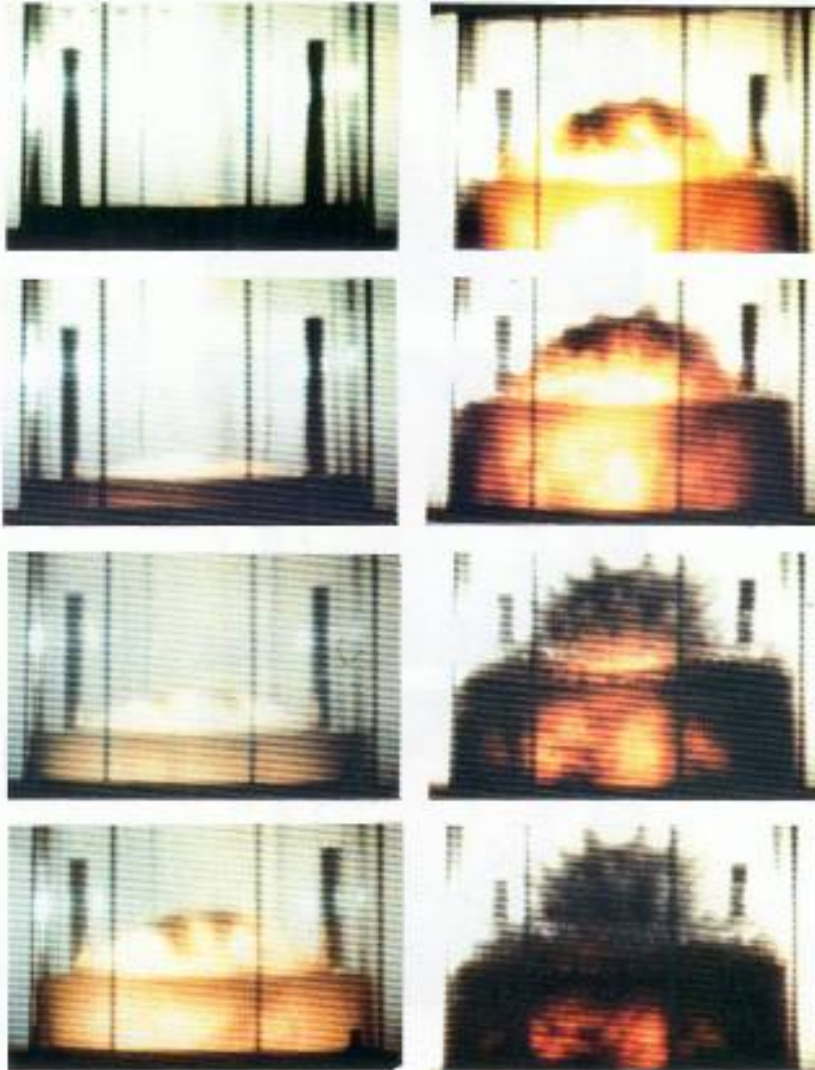
- The video is a separate file but can also be linked to this presentation as an .avi or .mpeg file, if you wish

# How it works

- ❑ Undetected faults – potential hazard
  - Hazard increases as fault progresses
  - Highest risk when re-energizing
- ❑ Designed to detect first fault occurrence at low fault current levels
  - As low as 500 amps
  - Rapid pressure rise from fault...as low as 0.5 psi / 5-7 ms



# What does an internal fault look like?



- A rapid, transient pressure rise occurs in every internal arcing fault
- Variable peak pressure
- Consistent rate of rise

# New line crew practices

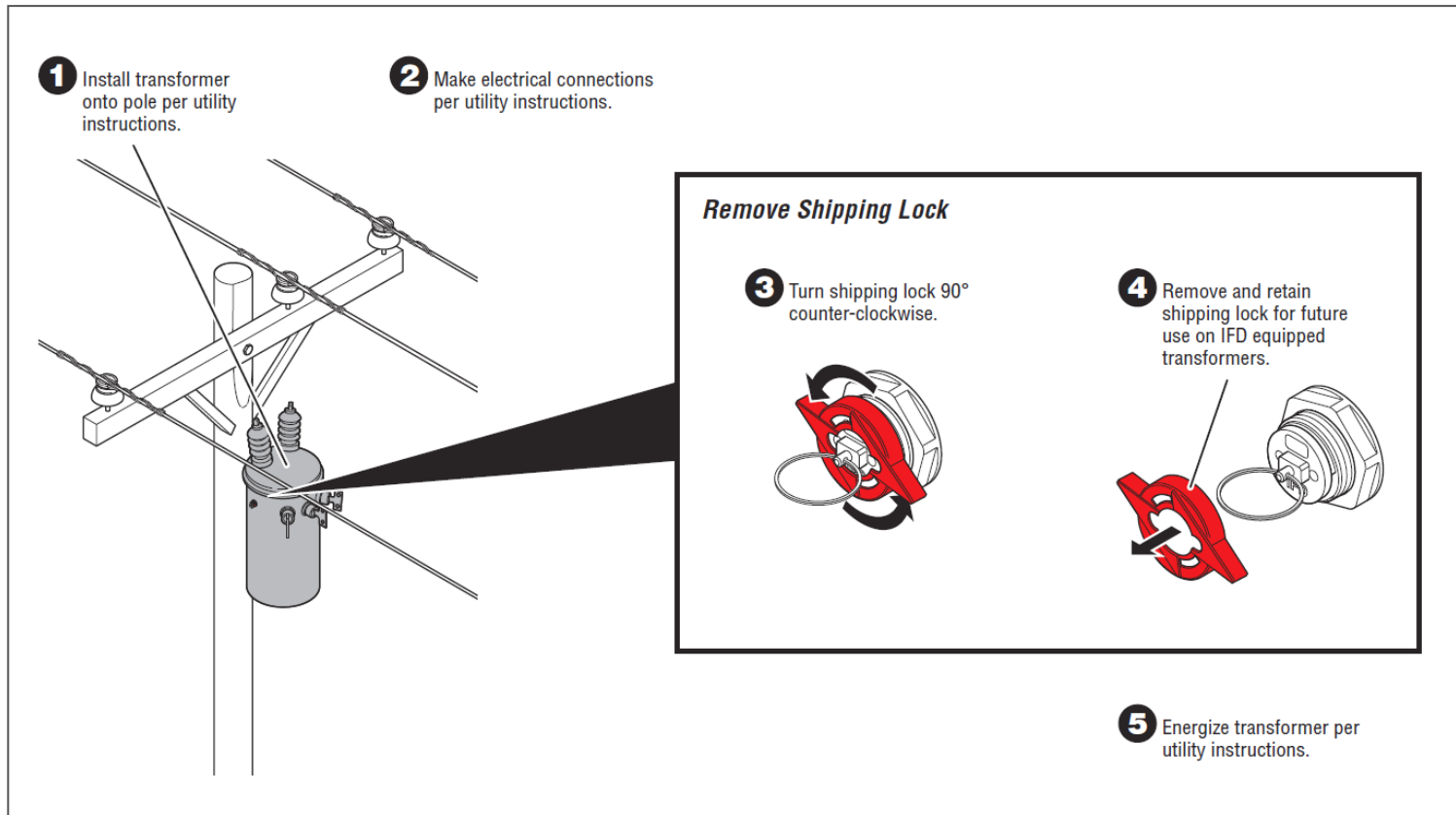
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- ❑ If fuse cutout is open and the IFD has not activated
  - Likely OK to re-energize, still conduct all your normal safety check procedures
  
- ❑ If the IFD has activated
  - Replace the transformer, it has failed internally and is dangerous to re-energize



# Shipping lock :: Installation

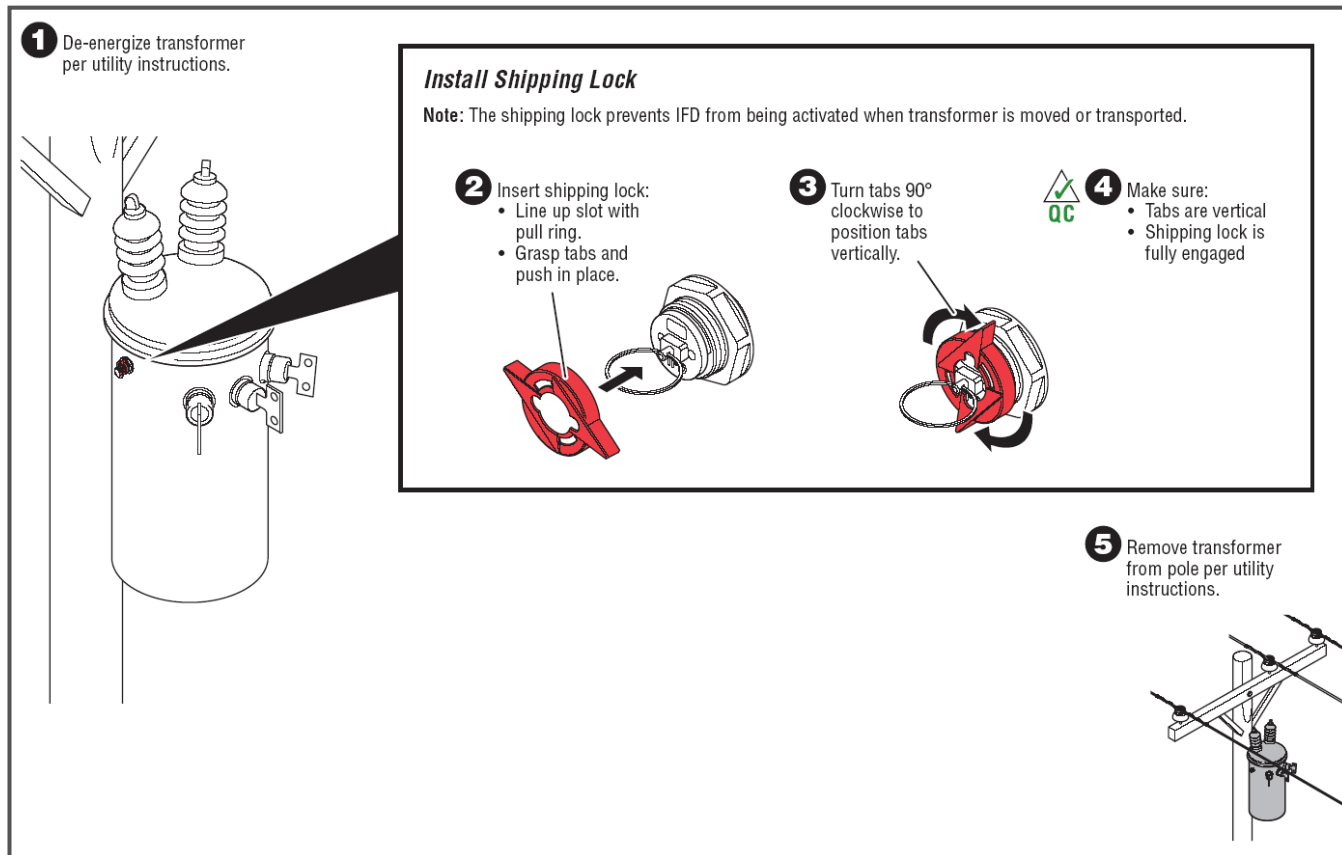
- ❑ Before energizing a transformer remove the orange shipping lock.





# Shipping lock :: Re-transporting

- Before removing a good transformer from service, install the orange shipping lock to prevent IFD activation



# One-Size-Fits All



# Linemen Perspective \*

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“Have you ever closed on a faulted transformer?”

84% (74) had closed into a fault – some, several times

“If so, what happened?”

42% (37) experienced hearing loss (fuse operations)

26% (19) experienced a cover blowing off during the operation

(1) injured with oil burns

\* 88 Linemen Surveyed at Linemen’s Rodeo, Kansas City - 2009



“Great idea”

Easy to use

Faster decision making

‘information’...for the entire life  
of the transformer

[www.ifdcorporation.com](http://www.ifdcorporation.com)