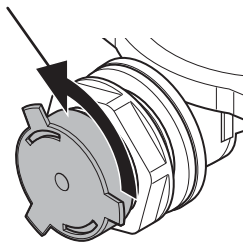


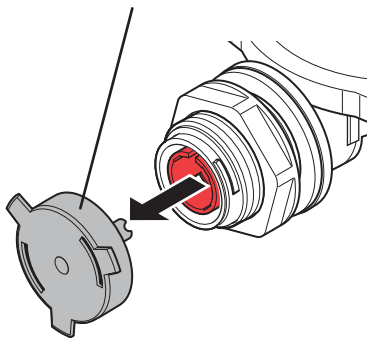
Installing IFD Body, PRD and Shipping Lock



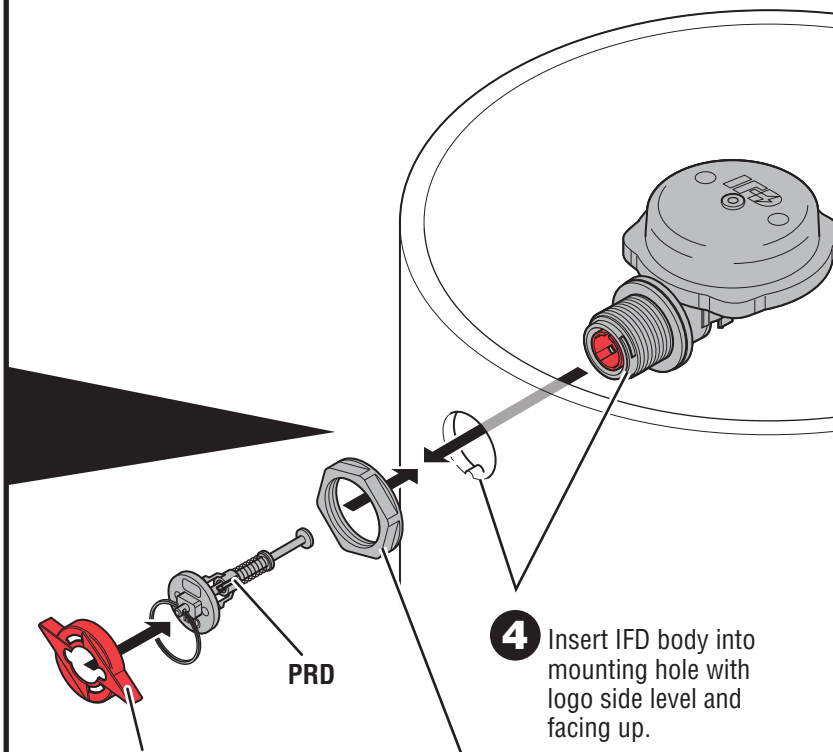
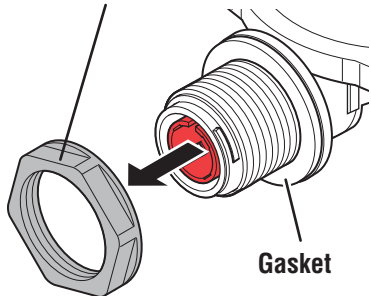
1 Twist temporary shipping lock 90° counter-clockwise.



2 Remove and recycle (discard) temporary shipping lock.



3 Remove nut. Make sure gasket remains on IFD body.



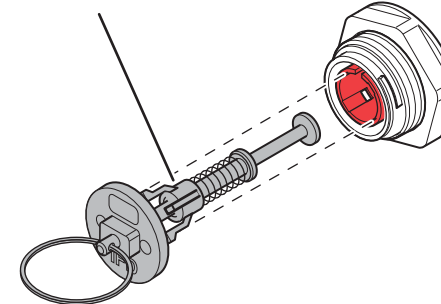
4 Insert IFD body into mounting hole with logo side level and facing up.

5 Install nut and tighten to 90 ± 10 in-lb (10 ± 1 Nm) using a torque wrench.

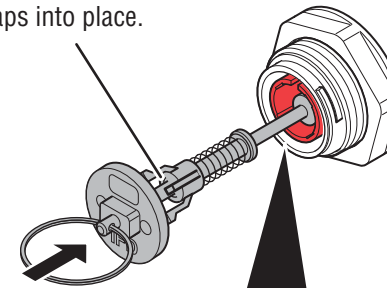
! **Important:** Do not hold IFD while torquing nut. Damage may occur.

Install PRD

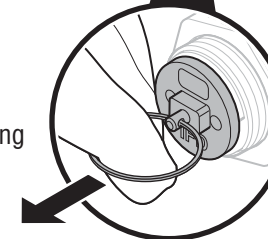
6 Align prongs with slots.



7 Push until PRD snaps into place.

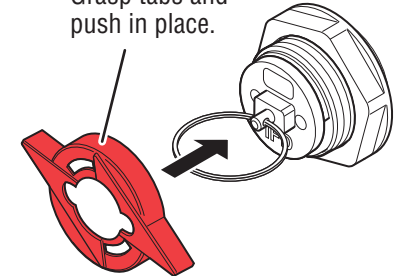


QC **8** Verify fit by pulling on ring 2-3 times.

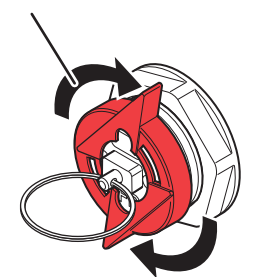


Install Shipping Lock

9 Insert shipping lock:
• Line up slot with pull ring.
• Grasp tabs and push in place.



10 Turn tabs 90° clockwise to position tabs vertically.



QC **11** Make sure:
• Tabs are vertical.
• Shipping lock is fully engaged.